

MC TRACK



TOYOTA TSUSHO
NEXTY ELECTRONICS
(THAILAND) CO., LTD.

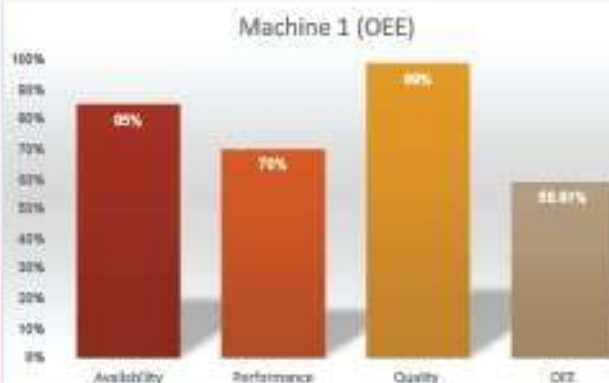
Smart Factory Solution



A productivity tracking device to reduce manufacturing losses using OEE methodology.



$$A \times P \times Q = OEE$$



Total production Time: 8 Hours.
Planned Down Time: 0 Hours.
Un-Planned Down Time: 1.2 Hours.
Total Operation Time: 6.8 Hours.

Availability: 85%

Target Parts Produced: 100.
Parts Produced: 70.

Performance: 70%

Good Parts: 100.
Reject Parts: 1.

Quality: 99%

OEE: 58.91%



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